

205 Westwood Ave Long Branch, NJ 07740 1-877-742-TEST (8378) Fax: (732) 222-7088 salesteam@Tequipment.NET



Hawk 3 H335 and H345 3½ Digit and 4½ Digit Advanced Digital Controller OPERATOR'S MANUAL



SIMPSON ELECTRIC COMPANY 520 Simpson Avenue Lac du Flambeau, WI 54538-0099 (715) 588-3311 FAX (715) 588-3326

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About this Manual

To the best of our knowledge and at the time written, the information contained in this document is technically correct and the procedures accurate and adequate to operate this instrument in compliance with its original advertised specifications.

Notes and Safety Information

This Operator's Manual contains warning symbols which alert the user to check for hazardous conditions. These appear throughout this manual where applicable, and are defined below. To ensure the safety of operating performance of this instrument, these instructions must be adhered to.

Warning, refer to accompanying documents.

Caution, risk of electric shock.

Technical Assistance

SIMPSON ELECTRIC COMPANY offers assistance Monday through Friday 8:00 am to 4:30 pm Central Time. To receive assistance contact Technical Support or Customer Service at (715) 588-3311.

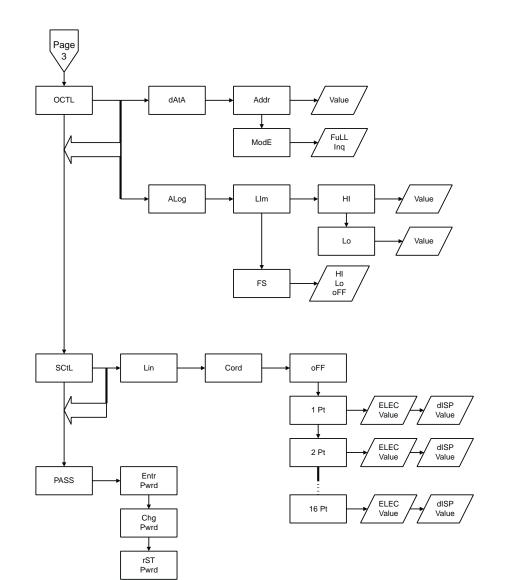
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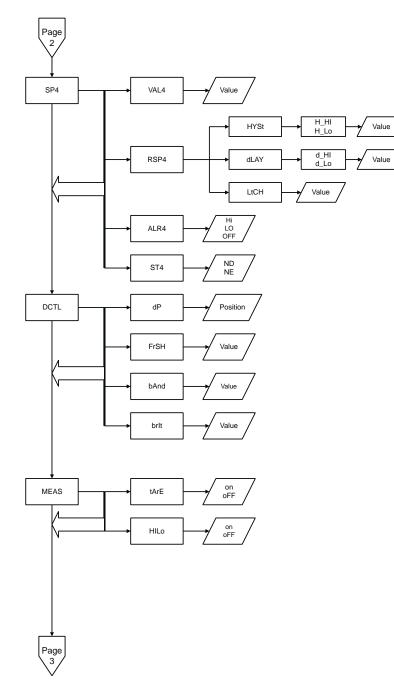
This instrument is designed to prevent accidental shock to the operator when properly used. However, no engineering design can render safe an instrument which is used carelessly. Therefore, this manual must be read carefully and completely before making any measurements. Failure to follow directions can result in a serious or fatal accident.

Warranty and Returns

SIMPSON ELECTRIC COMPANY warrants each instrument and other articles manufactured by it to be free from defects in material and workmanship under normal use and service, its obligation under this warranty being limited to making good at its factory any instrument or other article of equipment which shall within one (1) year after delivery of such instrument or other article of equipment to the original purchaser be returned intact to it, or to one of its authorized service centers, with transportation charges prepaid, and which its examination shall disclose to its satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties expressed or implied and of all other obligations or liabilities on its part, and SIMPSON ELECTRIC COMPANY neither assumes nor authorizes any other persons to assume for it any other liability in connection with the sales of its products.

This warranty shall not apply to any instrument or other article of equipment which shall have been repaired or altered outside the SIMPSON ELECTRIC COMPANY factory or authorized service centers, nor which has been subject to misuse, negligence or accident, incorrect wiring by others, or installation or use not in accord with instructions furnished by the manufacturer.





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QUICK START REFERENCE FOR TYPICAL CONTROL INSTRUMENT FEATURES

This section outlines the most commonly used features of the Hawk 3 controller and functions as a quick start guide. Please refer to the table of contents to find in-depth information or advanced features.

Installation and Wiring

See Section 1 in this manual for specific wiring and installation information pertaining to user's specific unit. With only the power supply wired, the Hawk 3 can be programmed before installation. The Hawk 3 features non-volatile memory; programming information will not be lost due to power loss or when changing meter's location.

Programming

Many of the advanced features of the Hawk 3 respond to, and interact with, each other. When programming the Hawk 3 it is important that the proper order is followed when setting up features. The following is the recommended order.

- 1. Decimal Point
- 2. Linearization (AKA Scaling)
- 3. Set Point/Relay Control (if applicable)
- 4. Analog output or other applicable controls.

Basic Key Operation (for Programming)

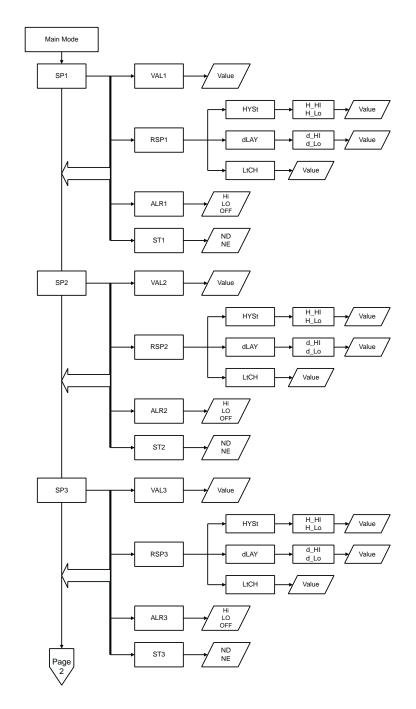
- 1. ◀ enters the main programming menu, backs out of submenus (one level at a time) and returns to run mode from the main menu. Exiting the programming menu in this manner assures that all changes will be saved. ◀ also moves the cursor to the left.
- 2. ▲▼ scrolls through menus and changes parameters.
- 3. RESET ENTER opens submenus, moves a blinking parameter into edit mode and allows editing.

Decimal Point

Using the 3-1/2 digital Hawk 3 as an example, the decimal point can be placed in any one of 5 locations without affecting the number. For example, 10 volts will display as 10.00. This display can be changed to get 100.0. Keep in mind that the decimal point is still needed for some applications.

- 1. Press ◀ to enter the programming mode.
- 2. Scroll ▲ until "d[LL" (display control) shows. Press RESET
- 3. When "dP" and "2345" flashes, press TREST.
- 4. "2345" is now a fixed display. Use ▲ or ▼ to move the decimal point as necessary. Press Ente .
- 5. Use ◀ to save changes.

8. FLOW CHART



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\$02SAVE *2=SAVE_TO_	Permanently save the settings to flash memory.
FLASH	Hawk 3 response.

*2=HI 12.00,SP_		arm 1 settings.		
DELAY=H2000ms, L500ms,RELAY=ND	Hawk 3 response: High setpoint at 12.000 with a Hi delayed esponse of 2.0 seconds, a Lo delay of 0.5 seconds and a normally de-energized relay.			
\$02LP3		number linearization points to 3.		
*2 Hawk 3 \$02L1E040.00D000.00		Response Linearization point 1 electrical input is 4000 counts, display shows 0.		
*2		Hawk 3 response.		
\$02L2E120.00D050.1	0	Linearization point 2 electrical input is 12000 counts, display shows 50.10		
*2		Hawk 3 response.		
\$02L3E200.00D100.0	0	Linearization point 3 electrical input is 20000		
*2		counts, display shows 100.00 Hawk 3 response.		
\$02EXIT		Terminate menu settings, save changes and resume normal operation.		
*2=UPDATE_RAM		Hawk 3 response.		

NOTE: After linearization changes, the Hawk 3 permanently saves the changes to flash memory.

To verify last setting change: \$02RL *2=,(1)E= 40.00,(1)D= 0,(2) E= 120.00,(2)D= 50.10, (3)E= 200.00,(3)D= 100.00 Hawk

Hawk 3 response

Linearization

5.

Using a Hawk 3 3-1/2 digit meter with a 200mVDC range, the following example shows 1 pt. linearization for 150DCA application using a 50mV shunt. Please refer to Section 6.8.1 for multiple point linearizations and in-depth instruction.

- 1. Press ◀ to enter programming mode.
- 3. Scroll ▲ until "5EEL" (screen control) displays.
- 4. Press ENTER . "Lin" (linearization) should display.
 - Press **ESET** . Display flashes "oFF" and "Lord" (coordinate).
- 6. Press RESET OFF is now a fixed display. Scroll up until " IPL" displays. Press RESET OFF is now a fixed display.
- 7. The display flashes a number and "ELE I". Press ENTER
- 8. Use ◀, ▲ and ▼ to change the number to 200.0 . If necessary, move one place to the left of "2" to remove the "-" sign. 200.0 represents the electrical maximum input of 200.0mV.
- 9. Press Est . The display will flash a number and "dSP i". Press Est
- 10. Change the number to 600.0 by using ◀, ▲ and ▲. If necessary, move one place to the left of the "6" to remove the "-" sign. 600.0 represents the displayed value in amps when the full scale input is reached. Press ent.
- 11. Use ◀ to save changes.

Now 150.0 is on the display with 50.0DCmV applied to the input.

Set Points & Relays



CAUTION: Before editing the set points and relays check that the decimal point and linearization are set properly.

- 1. Press ◀ to enter programming mode.
- 2. Scroll ▲ or ▼ until the appropriate menu item (5P ! 5P4) displays. Press Ente
- 3. The display should flash between "URL" (Value) and a number (default is 10.00). Press
- 4. Set number to the desired value by using ◀, ▲ or ▼. Press
- Set relay response. The display will flash alternately from "dLRY" to "-SP". Press . Use ▲ or ▼ to select choice: Delay, Latch or Hysterisis. Only one response can be set.
 - a. Delay: This parameter will actuate the given relay after a set amount of time when past the set point setting. Press . The display will show "d_Lo" and a number. Press .
 - i. Use \blacktriangleleft , \blacktriangle or \triangledown to enter the amount of delay time (0-60 Sec)
 - ii. Press RESET. The display will show "d_H," and a number.
 - iii. Press RESET. Enter the amount of delay time (0-60 Sec) Press

- b. Latch: This parameter will actuate the given relay. To reset manually, press
 - i. The display will flash between "LECH" and a number. Press
 - ii. Enter the amount of delay desired before the relay actuates. (0-60 Seconds) Press ENTER .
- c. Hysterisis: This is the percentage above or below the setpoint where the

relay will actuate.

- i. The display will show "H_Lo" and a number. Press
- ii. Enter the % of hysterisis (0-29.9%) falling Edge, Press
- iii. The display will show "H_H " and a number. Press
- iv. Enter the % of hysterisis (0-29.9%) rising Edge. Press
- 6. To set alarm to "Hi", "Lo" or "Off", press Extended when display flashes Choose "Hi", "Lo" or "Off" and press Extended to the set of the set
- Next choose the state of the relay to be Normally Energized "nE" or De-Ener-gized "nd". When display flashes press
 Choose desired state Press
- 8. Set SP2, SP3 and SP4 as necessary and save changes.

mands that work in "Query" mode.

Response Structure:

The Hawk 3 will not echo the command sent to it, but, will reply in one of three ways:

- 1. "%" and some error message. The command was not understood or the optional checksum failed.
- 2. "*" The command was accepted and the response requires no data.
- 3. "*{**DATA**}" The command was accepted and DATA is supplied in return.

The percent mark (% , ASCII 37, 25h) and the asterisk (* , ASCII 42, 2Ah) are the only two valid response prefix characters.

Response Delay:

Hawk 3 should respond in less than 50mS. During this waiting period, no other commands should be issued. If Hawk 3 does not respond, assume no response and timeout.

7.5 Examples

NOTE: All replies will terminate with a carriage return (^AM , ASCII 13, 0Dh). The following are some examples of commands and their expected response:

\$02RD *2=138.00A1A3	Read unit with address 02 Hawk 3 response: Value is 138.00 and alarm 1 and alarm 3 are tripped.
#02RD75	Read unit with address 02, long response, the checksum is 75.
*2=138.00A1A3C7	Unit address 02 response, value is 138.00, alarm 1 and alarm 3 are tripped with C7 as the checksum.
\$02SP1+12.000	Configure setpoint 1 to 12.000.
*2	Hawk 3 response.
\$02AL1H	Configure setpoint 1 alarm high.
*2	Hawk 3 response.
\$02R1DH+2.00	Configure setpoint 1 response to Hi delay of 2.0 seconds.
*2	Hawk 3 response.
\$02R1DL+0.50	Configure setpoint 1 response to Lo delay of 0.5 seconds.
*2	Hawk 3 response.
\$02S1D	Configure setpoint 1 relay to be normally de-energized.
*2	Hawk 3 response.
\$02MM1	Turn Min Max capability on.
*2	Hawk response.
\$02EXIT	Terminate menu settings and resume normal operation.
*2=UPDATE_RAM	Hawk 3 response.
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S1 (D,E)	State of relay when not in alarm: De-energized, Energized.
S2 (D,E)	-
S3 (D,E)	
S4 (D,E)	
AOH (NUM)	Set the Analog Output Hi Limit
AOL (NUM)	Set the Analog Output Lo Limit
FS (0, 1, 2)	Analog Output Fail Safe Mode
	O = Off
	1 = Lo Level
	2 = Hi Level
PAS (NUM)	Change Password to the following NUM ber. (000 through 999 and -999)

Note: Linearization points must be loaded in ascending order, or unit will function erratically.

LP0	Linearization Off (Display values as measured electrically).
LP(1 – 16)	The number of linearization points to be load- ed.
L1 (eVALUE),(dVALUE)	One point Linearization. Refer to the table on Linearization (6.5.6 and 6.5.7)
L2(eVALUE),(dVALUE) L3 (eVALUE),(dVALUE) L4 (eVALUE),(dVALUE) L5 (eVALUE),(dVALUE) L6 (eVALUE),(dVALUE) L7 (eVALUE),(dVALUE) L9 (eVALUE),(dVALUE) L10 (eVALUE),(dVALUE) L11 (eVALUE),(dVALUE) L12 (eVALUE),(dVALUE) L13 (eVALUE),(dVALUE) L14 (eVALUE),(dVALUE) L15 (eVALUE),(dVALUE)	Two point Linearization.
L16 (eVALUE),(dVALUE) EXIT	Sixteen point Linearization. Implement previously sent commands. The Hawk 3 will then resume monitoring its input and operat- ing relays.

Note: EXIT does not permanently save the changes.

SAVE Save present settings in flash memory.

Note: This step allows the unit to remember changes after a power down and to allow the Hawk 3 to resume normal operations. This step is not required for com-

1. INTRODUCTION

1.1 General Description

The Simpson Electric Hawk 3 Advanced Digital Panel Meter/Controller has both 3-1/2 and 4-1/2 digit displays. All LEDs are 7 segment and offer 5 brightness levels. This high quality instrument has user-programmable parameters, all set from the front panel in easy to understand terminology. The display shows activated set point indicators (up to four). The keypad buttons have both audible and tactile feedback to prevent keystroke errors.

1.2 Specifications

Display:	
Type:	7 segment, Red LED, Qty. 4 or 5 (Green Optional)
Height:	0.56" (14.2 mm)
Decimal Point:	4 or 5 position user programmable from front panel
Brightness:	5 levels user programmable
Overrange:	Display reads "EEEE" indicating Maximum Value Exceeded
Underrange:	Display reads "-EEEE" indicating Minimum Value Exceeded
Alarm Indicators:	4 LED indicators for up to 4 independent Set Points
Linearization:	3.5 digit = 2 points, 4.5 digit = 16 points.
*Power Requirements:	
AC:	120, 85-250VAC, @ 10VA
DC:	9-36VDC @10VA

* **NOTE:** Each supply is shown at the maximum and minimum values except the 120VAC unit, which is allowed $\pm 10\%$

*Environmental:

Display Refresh Rate:

Operating Temperature:	0°C to +50°C				
Storage Temperature:	-10° C to +60°C				
Relative Humidity:	Maximum relative humidity 80% for temperature				
	up to 31°C and decreasing linearly to 50% relative				
	humidity at 50°C				
Ambient Temperature:	25°C				
Temperature Drift:	100ppm/°C				
Warm-up Time:	10 minutes				
*NOTE: For indoor use to an altitude up to 2000m					
Noise Rejection:					
NMRR:	60 dB @ 50/60Hz				
CMRR:	70 dB @ 50/60Hz				
Analog to Digital Conversion	on:				
Technique:	Successive approximation with over sampling				
Rate:	10 conversions per second				

1 - 420 updates/min (240 default)

Mechanical:

Bezel:	3.9" x 2.0" x 0.52" (99mm x 51mm x 13.2mm)
Depth:	3.24" (82.3mm) behind panel
Panel Cutout:	3.62" x 1.77" (92mm x 45mm) 1/8 DIN
Case Material:	Flame retardent ABS
Weight:	Approximately 10 oz. (283.5 grams)
Electrical:	
Accuracy:	Listed as % of reading at 25°C. Add 100ppm/°C

	to compensate for drift.
	Tested at 50Hz, include +/-1 count for every
	100Hz above 50 Hz.
Transient Overvoltage:	Installation Category III, Pollution Degree 2
Analog Output:	Sampling Rate = 100 mSec. Reaction Time 0 to
	Full Scale = 10 µSec

RS-485 Specifications 2 wire/ Half Duplex, Baud rate: 9600 baud, 1mS delay per character, 32 Nodes (Hawk 3 units) maximum on Bus. Optically and magnetically isolated for ground loop

elimination

Table 1-1							
Input Board Type	Range	Resolu- tion 4.5	Resolution 3.5	Input Impedance	Overload	Accuracy 4.5	Accuracy 3.5
DC Voltage	200 mV	′ 10 μV	.1 mV	1 MΩ	10 VDC	.05%±1 Cnt	.1% ±1 Cnt
	2 V	.1 mV	1 mV	1 MΩ	100 VDC	.05% ±1 Cnt	.1% ±1 Cnt
	20 V	1 mV	10 mV	2 MΩ	100 VDC	.05% ±1 Cnt	.1% ±1 Cnt
	200 V	10 mV	.1V	2 MΩ	300 VDC	.05% ±1 Cnt	.1% ±1 Cnt
	600 V	.1 V	1 V	2 MΩ	1K VDC	.1% ±1 Cnt	.2% ±1 Cnt
			Tal	ble 1-2			
Input Board Type	Range	Resolu- tion 4.5	Resolution 3.5	Input Im- pedance	Overload	Accuracy 4.5	Accuracy 3.5
DC Current	200µA	10 nA	.1 mA	1KΩ	11mA DC	.05% ±1Cnt	.1% ±1 Cnt
	2 mA	.1 μA	1 mA	100Ω	35mA DC	.05% ±1Cnt	.1% ±1 Cnt
	20 mA	1μΑ	10 mA	10Ω	111mA DC	.05% ±1Cnt	.1% ±1 Cnt
	200 mA	10 μA	.1 mA	1Ω	353mA DC	.05% ±1Cnt	.1% ±1 Cnt
	2 A	.1 mA	1 mA	.013Ω	7A DC	.2% ±1 Cnt	.3% ±1 Cnt
	5 A	.1 mA	1 mA	.013Ω	7A DC	.2% ±1 Cnt	.3% ±1 Cnt
			Ta	ble 1-3			
Input Board Type	Range	Resolution 4.5	Resolution 3.5	Input Impedance*	Overload	Accuracy 4.5	Accuracy 3.5
	200mV	10μV	.1 mV	200KΩ	10 VDC	.05% ±1 Cnt	.1% ±1 Cnt
(Oama far	2 V	.1 mV	1 mV	200KΩ	100 VDC	.05% ±1 Cnt	.1% ±1 Cnt
(Same for TRMS)	20 V	1 mV	10 mV	2 MΩ	300 VDC	.05% ±1 Cnt	.1% ±1 Cnt
*@.001/-	200 V	10 mV	.1 V	2 MΩ	300 VDC	.05% ±1 Cnt	.1% ±1 Cnt
*@60Hz	600 V	.1 V	1V	2 MΩ	1K VDC	.1% ±1 Cnt	.2% ±1 Cnt
Table 1-4							
Input Board Type	Range	Resolution 4.5	Resolution 3.5	Input Im- pedance*	Overload	Accuracy 4.5	Accuracy 3.5
AC Current	200 μA	10 nA	.1 mA	1 KΩ	11mA AC	.1% ±2 Cnt	.3% ±2 Cnt
(Same for	2 mA	.1 μA	1 mA	100Ω	35mA AC	.1% ±2 Cnt	.3% ±2 Cnt
(Same for TRMS)	20 mA	1μΑ	10mA	10Ω	111mA AC	.1% ±2 Cnt	.3% ±2 Cnt
,	200 mA	10 μA	.1 mA	1Ω	353mA AC	.1% ±2 Cnt	.3% ±2 Cnt
*@60Hz	2 A	.1 mA	1 mA	.013Ω	7A AC	.2% ±2 Cnt	.3% ±2 Cnt
	5 A	.1 mA	1 mA	.013Ω	7A AC	.2% ±2 Cnt	.3% ±2 Cnt

Valid Commands 7.4

The first 10 commands do not suspend the Hawk operation and are valid commands for either "Full" or "Ing" modes.

RD RST RA1 RA2 RA3 RA4	Read the display and any tripped alarms. Reset any latched relays. Read alarm setpoint 1 information Read alarm setpoint 2 information Read alarm setpoint 3 information Read alarm setpoint 4 information
RL	Read linearization values.
MAX	Read the maximum value reached. (MM1 must have been previously sent or HI LO was locally set to " on ")
MIN	Read the minimum value reached. (MM1 must have been previously sent or HI LO was locally set to " on ")
AO	Read analog output setting information.
TAR	Capture current display and use as tare or Zero offset. (T1 must have been previously sent or tare was locally set to " on ")

The following 40 commands are only available if Hawk 3 is set to "Full" mode. Where the term "VALUE" is used it will represent a 5 digit number with a properly located decimal point.

WARNING: These commands suspend the operation of Hawk 3 until the "EXIT" command is issued. Hawk 3 will then resume monitoring its input and operating relays. (After 2 minutes, the unit will time out, flush all changes and resume normal operation.)

(0-5) Set decimal point location. 0= off,
1= before lsb 5= before msb
Turn MIN MAX on.
Turn MIN MAX off.
Turn tare on.
Turn tare off.
Setpoint value
Alarm threshold: High, Low, Off
Relay response: HH hysteresis high,
HL hysteresis Low
DH Delay high, DL Delay Low, L Latch
The NUMber takes the format NN.NN with
values limited to those shown in section 6.4.
Relay response
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6.9.1 Password Entry

- 2. Scroll ▲ or ▼ until "PR55". Press RESET.
- 3. "Purd Entr" flashes followed by "123". Press
- 4. "00 I23" and "3" flashes.
- 5. Use \blacktriangleleft , \blacktriangle and \triangledown to change display to "00000". Press RESET.
- 6. "Good" displays followed by "CHG".
- 7. Press ◀ to return to the main menu in order to continue programming.

6.9.2 Changing the Password

- 1. Follow previous steps 1 through 5, then press ENTER
- 2. "Purd Entr" flashes on the screen followed by " 123". Press ENTER
- 3. Press ◀, ▲ and ▼ to change to any number between 0-999. Press RESET . "CHGd PBrd" will display followed by "CHG."
- 4. Press ◀ twice to return to main menu. Save changes.

7. RS-485 COMMUNICATIONS

The RS-485 card is used for communication in a network where multiple sensors (not necessarily Hawk 3 sensors) report back to a central host computer.

The RS-485 card is configured for 9600 baud, 8 bit, 1 stop bit, no parity, half duplex serial communication, and will respond on a polled basis only. Each Hawk 3 will respond to its own unique address only after being requested by the host. The Hawk 3 remains a listener until asked to respond.

NOTE: User-friendly interface software for Microsoft Windows Operating Systems is available to program and control the Hawk 3 remotely via the RS-485. Contact Simpson Electric Company for details.

7.1 RS-485 Command Structure

[Prefix][Address][Command][Checksum][Carriage Return]

7.2 Prefix

The Hawk 3 listens for messages beginning with one of two prefix characters, the dollar sign (\$, ASCII 36, 24h) or the pound sign (# , ASCII 35, 23h).

The dollar sign (\$) requests a short response from the Hawk and the pound sign (#) requests a long response with checksum from the Hawk.

7.3 Address

The next two characters represent the unit's address. The characters can range from "**01**" to "**99**". All other characters in this position are ignored. This will match the corresponding address on the Hawk 3 unit.

For example: With the address on the Hawk set at "**01**" the command to address it would be "**\$01**".

The same scheme is used to derive the checksum on a long response, the carriage return is again not calculated into the checksum.

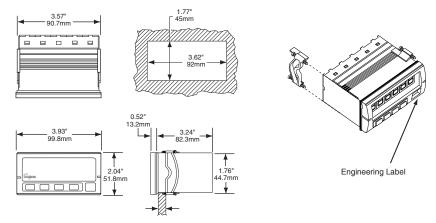
Input Board Type	Range		Resolution 3.5	Input Im- pedance	Overload	Accuracy 4.5	Accuracy 3.5
Resistance	200Ω	$10 \text{ m}\Omega$.1Ω	1.2KΩ	\pm 5VDC	.1% ±2 Cnt	.1% ±2 Cnt
	2KΩ	.1Ω	1Ω	12KΩ	\pm 5VDC	.1% ±2 Cnt	.1% ±2 Cnt
	20ΚΩ	1Ω	10Ω	121KΩ	\pm 5VDC	.1% ±2 Cnt	.1% ±2 Cnt
	200KΩ	10Ω	100Ω	1.2MΩ	\pm 5VDC	.1% ±2 Cnt	.1% ±2 Cnt

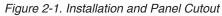
Table 1-5

 $\ensuremath{\text{NOTE:}}$ TRMS signals below 1% of full scale may become unstable because of TRMS process.

Note: All ranges except 600V are UL Listed

2. INSTALLATION AND PANEL CUTOUT





2.1 Mounting Requirements

The Hawk 3 Advanced Digital Controller 1/8 DIN meters require a panel cutout of 1.77" (45mm) high and 3.62" (92mm) wide. To install the meter into the panel cutout, remove the clips from the side of the meter. Slide the meter through the panel cutout, then slide the mounting clips back on the meter. Press evenly to ensure a proper fit.

2.2 Engineering Label Placement

To replace the engineering unit label, place the tip of a ballpoint pen into the small hole at the base of the engineering label in the bezel. Slide the label up until it pops out. Grasp and remove. Slide the new label half the distance in, then use the ballpoint pen to slide it into place.

2.3 Removing / Installing Modules



Shut power off before removing or installing modules.

- 1. Remove module from case by inserting a screwdriver into tab slot opening on top of the module. Apply pressure to release module from case. Repeat procedure for tab located on underside of the module and slide the module away from the case.
- 2. To install a module, carefully align the module edges with the slots in the case and press forward until the tabs (on top and bottom) engage.

NOTE: It is not recommended to replace input modules in the field; instrument would require calibration.

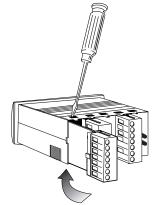


Figure 2.2. Removing Option Module

3. INPUT CARDS

3.1 Low Current



AC/TRMS Current: The low current card can be configured from the factory to operate at 200 microamp (200µA) full scale up to 200 milliamp (200mA) full scale. Because the signals measured may be less than the noise in the surrounding environment, a shielded cable should be used with the signal source end connected to earth ground.

Refer to section 1.2 for complete operating specifications on each range.



WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground.

show over-range (EEE or –EEE) when the display exceeds 30000 (300.00) or goes below 0 (0.00).

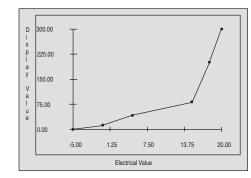


Figure 6-5

_ . . . _ _

6.9 Password

		Table 6.7
Pass (Password)		
Default	000	Full Access.
	001-200	No Access to System Control Menu (SCtL)
	201-400	No Access to SCtL and Measurement Con- trol Menu (MEAS)
	401-600	No Access to SCtL, MEAS and Output Con- trol Menu (oCtL)
	601-800	No Access to SCtL, MEAS, oCtL and Set- point Control Menus (SP1-SP4)
	801 to 999	No access except password entry
	-999	Keypad lockout. All future key strokes will be ignored. All setting changes must come from RS-485 port. This choice is available only if the RS-485 card is present and configured for "Full".
CHG		
	പ ^{-PR5} (New Password)	Change the password to a new value. This is available only after successfully entering the current password or if the password is set to 000.

The default password stops the user from accidentally entering into calibration mode. The Hawk 3 has several password levels.

11

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(25.000) or goes below -15000 (-15.000).

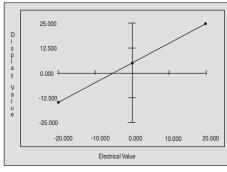
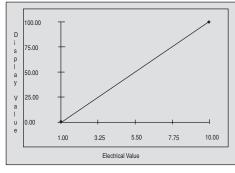


Figure 6-3

2 point Linearization: In this mode the display will relate indirectly to the electrical input. This case is typically used to create a process meter.

Using the example of a 20V DC meter, a 1 to 10VDC process output will be monitored and will display the result in percent. 1 Volt represents 0% and 10 Volt represents 100%. Notice that on 2 point linearization no symmetry is assumed. The display will show over-range (EEE or -EEE) when the display exceeds 10000, (100.00), (input above 10V even though the card is designed to handle up to 20V) or goes below 0(0.00).



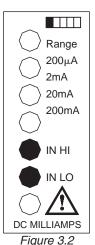


Multi-point Linearization: In this mode the display will not relate to the electrical input. This case is typically used to flatten a logarithmic response. This feature is only included on the 4-1/2 digit unit. Up to 16 points of data can be entered.

Using the example of a 20V DC meter, we wish to monitor a $\,$ -5 to 20V DC pressure transducer that spans 0 psi to 300 psi but in a non linear way.

The transducer manufacturer provides the following information:

-5 Volts = 0 Psi 0 Volts =10Psi 5 Volts = 40Psi 15 Volts = 80Psi 18 Volts =200Psi 20 Volts =300Psi We will use this data to develop **6 point linearization**. Notice that on Multi-point linearization no symmetry is assumed. The display will



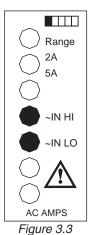
DC Current: The low current card can be configured from the factory to operate at 200 microamp ($200\mu A$) full scale or up to 200 milliamp (200m A) full scale. Because the signals measured may be less than the noise in the surrounding environment, it is recommended that a shielded cable be used with the signal source end connected to earth ground.

The polarity is important for the DC card to operate properly. Connect the most positive "+" signal to the "**IN HI**" terminal and most negative "-" to the "**IN LO**" terminal.



WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground.

3.2 High Current



Range

2A

5A

IN HI

IN LO

AC/TRMS Current: The high current card can be configured from the factory to operate at 2 amp (2A) full scale or 5 amp (5A) full scale. Because long lengths and small wire can cause losses to the signal measured, it is recommended that wire lengths are kept less than 10 feet and wire be no less than 20ga.

Refer to section (1.2) for complete operating specifications on each range.

WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground. Use isolation transformers or donut current transformers to monitor high voltage equipment.

DC Current: The high current card can be configured from the factory to operate at 2 amp (2A) full scale or 5 amp (5A) full scale. Because long lengths and small wire can cause losses to the signal measured, it is recommended that wire lengths are kept less than 10 feet and wire is no less than 20 ga.

The polarity is important for the DC card to operate properly. Connect the most positive "+" signal to the "IN HI" terminal and most negative "-" to the "IN LO" terminal.

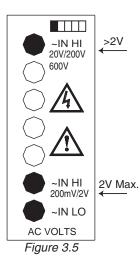


WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground. Use isolation transformers or donut current transformers to monitor high voltage equipment.

DC AMPS Figure 3.4

12

27



20V/200V

4

IN HI

IN LO

DC VOLTS

Figure 3.6

200mV/2V

IN HI

600V

>2V

AC /TRMS Volts: The voltage card can be configured from the factory to operate at 200 millivolt (200 mV) full scale or up to 600 Volts (600V) full scale. Depending on how the card is configured, "IN HI" is one of two terminals. If the input is configured for 2 volts or 200 millivolts, use the "IN HI" connection closest to "IN LO". If the input is configured for 20 volts, 200 volts or 600 volts, use the "IN HI" connection farthest away from "IN LO" (Top of card).

Refer to section 1, paragraph 1.2 for complete operating specifications on each range.

WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground. Connect "**IN LO**" to neutral line or use isolation transformers to monitor high voltage equipment.

DC Volts: The voltage card can be configured from the factory to operate at 200 millivolt (200 mV) full scale or up to 600 Volts (600V) full scale. Depending on how the card is configured, "**IN HI**" is one of two terminals. If the input is configured for 2 volts or 200 millivolts, use the "**IN HI**" connection closest to "**IN LO**". If the input is configured for 20 volts, 200 volts or 600 volts, use the "**IN HI**" connection farthest away from "**IN LO**" (Top of card).

The polarity is important for the DC card to operate properly. Connect the most positive "+" signal to the "**IN HI**" ²V Max. terminal and most negative "--" to the "**IN LO**" terminal.

WARNING: With this and all input cards, do not exceed 250 Vrms between "**IN LO**" and earth ground. Connect "**IN LO**" to neutral line or use isolation transformers to monitor high voltage equipment.

1

Damage and serious injury will occur if connection instructions for input cards are not followed.

If the operating range of any input card needs changed, please contact a factory authorized service center.

6.8.1 Linearization Detail

Linearization off. In this mode the display will relate directly to the electrical input.

A 20VDC unit will show-20000 to 20000 on the 5 digit display. Graphically, the input has a 1 to 1 correspondence to the display.

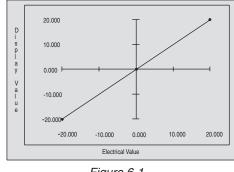


Figure 6-1

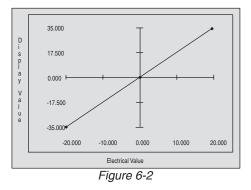
1 point Linearization:

In this mode the display relates indirectly to the electrical input.

Example 1, The 20VDC relates to a 0 to 35kv transformer. A 20VDC unit will show 0 to 35000 on the 5 digit display.

Input tells the device that 20.000 electrical will correspond to 35000 on the display.

Notice that on 1 point linearization symmetry is assumed about zero, and in this case, there is no zero offset. The display will show (EEE or -EEE) when the display exceeds 35000 or goes below -5000.



Example 2, The 20VDC has a 5 volt offset at zero. A 20VDC unit will show -15000 to 25000 on the 5 digit display.

We would tell the device that 0.000 electrical will correspond to 5.000 on the display. Notice that on 1 point linearization symmetry is now assumed about the offset. The display will show over-range (EEE or -EEE) when the display exceeds 25000

6.8 Scaling / Linearization Control

Improved linearization on the Hawk 3 allows use of all digits; -9999 to 9999 with the 3.5 digit version and -99999 to 99999 with the 4.5 digit version. The 4.5 version can also be linearized up to 16 points in order to accommodate non-linear processes. The 3.5 version only has 2 point linearization.

NOTE: Linearization must be done with a positive slope. Linearization cannot be done with a negative slope or parabola. *Table 6-6*

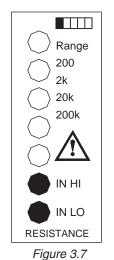
Table 0-0						
SCEL						
	եսո (Linearization)					
	Eord (Coordinates)	oFF				
		1 Pt	ELE1	= value	DSP1	= value
		2 Pt	ELE2	= value	DSP2	= value
		3 Pt	ELE3	= value	DSP3	= value
		4 Pt	ELE4	= value	DSP4	= value
		5 Pt	ELE5	= value	DSP5	= value
		6 Pt	ELE6	= value	DSP6	= value
		7 Pt	ELE7	= value	DSP7	= value
		8 Pt	ELE8	= value	DSP8	= value
		9 Pt	ELE9	= value	DSP9	= value
		10 Pt	ELE10	= value	DSP10	= value
		11 Pt	ELE11	= value	DSP11	= value
		12 Pt	ELE12	= value	DSP12	= value
		13 Pt	ELE13	= value	DSP13	= value
		14 Pt	ELE14	= value	DSP14	= value
		15 Pt	ELE15	= value	DSP15	= value
		16 Pt	ELE16	= value	DSP16	= value

See 7.8.1 for more detail on linearization.

- 1. Press \blacktriangleleft to enter the programming mode.
- Scroll ▲ or ▼ until "5ELL" (Scale / Linearization control) displays. Press RES.
 When "Cord" and a number and "PL" flashes, press REs.
- 5. A number and "PŁ" is now a fixed disperset Use ▲ or ▼ to increase or decrease the number of coordinate points as necessary. Pre
- 6. The display will flash "ELE", a point number and the setting. Press REs .
- 7. Enter the electrical value using \blacktriangleleft , \blacktriangle or \blacktriangledown . Press RE
- 8. The display will flash "JSP", a point number and the setting. Press
- 9. Enter the display value using \blacktriangleleft , \blacktriangle or \blacktriangledown . Press R_{enter}^{RESET}
- 10. Continue these steps until all coordinates have been entered.
- 11. Exit the programming menu by pressing ◄ until HESH" flashes. If "uPdt FLSH" does not display, system changes must be re-entered and saved.

RESET

3.4 Resistance



The resistance card can be purchased in 1 of 4 configurations: 200 ohm, 2000 ohm (2K), 20,000 ohm (20K) and 200,000 ohm (200K).

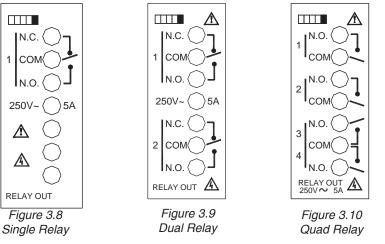
Use the 'Tare' feature to remove resistance offset created by lead length. Short the remote resistor end and 'Tare', this will re-zero the input and cancel lead length resistance.

The card provides a DC signal to measure the resistance input accurately.



Do not apply any external voltage or current to this card; damage will occur.

3.5 Relay Cards



The relay cards are directly related to any alarms that occur on the Hawk 3. The single relay is a "Form C" (SPDT) relay that activates in relationship to "SP1".

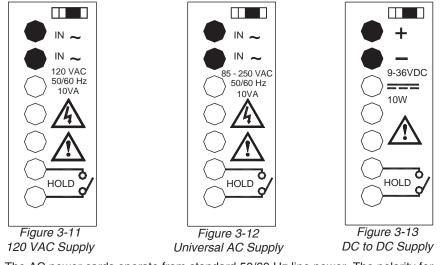
The dual relay consists of two Form C" (SPDT) relays that activate in relationship to "SP1" & "SP2".

The quad relay consists of four "Form A" (SPST) relays that activate in relationship to "SP1" through "SP4".



WARNING/CAUTION: "SP3" and "SP4" connections share a common.

All relay contacts are rated at 250VAC @ 5 amp maximum. The rating of the relay contact is intended for resistive circuits only. Use a snubber circuit to protect the contacts from inductive loads.



The AC power cards operate from standard 50/60 Hz line power. The polarity for connecting AC power (IN \sim) is unimportant. The unit operates either way. The DC to DC power card is an isolated supply that operates between 9 and 36 volts DC.

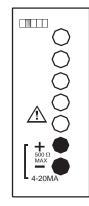
The "Hold" feature is used to freeze the display. When the contacts are shorted, the display will "Hold" the last reading until short is removed. It is recommended that a mechanical switch or relay be used to activate the hold circuit; solid state relays may give unexpected results. The hold circuit cannot be externally powered.

An external fuse is required for safe operation. For AC supply, use a Slow Blow fuse at .25A, Littlefuse Part No. 313.250 or equal. For DC supply use a Slow Blow fuse at 1.25A, Littlefuse Part No. 3131.25 or equal. *Fuse only one input.*



CAUTION-: Hazardous voltages may be present. Disconnect power before making or removing connections.

4. OUTPUT CARDS



The 4-20mA output card will generate an isolated output between 4mA and 20mA that is related to the input level. This relationship can be set using the menu. Linearization will also affect the relation. The factory default is when the input is at its lowest level, the output is 4mA. When the input is at the maximum rated input, the output is at 20mA.

Figure 4-1. 4-20mA

The Fail Safe option "F5" controls the action of the analog output when the display goes into overrange (EEEE or -EEEE). In some cases, the low limit or high limit is reserved for error conditions. Set to "H_"", the output will run to the 20mA value when overrange or underrange occurs. With failsafe set to "Lo", the output will run to 4mA at overrange or underrange. With failsafe "oFF" the output will go to the defined limit ends. (Typically -EEEE would be 4mA and EEEE would be 20mA.)

- 1. Press \blacktriangleleft to enter the programming mode.
- 2. Scroll ▼until "oĽŁL" (output control) shows. Press
- 3. What the unit displays depends on the type of output card installed.
 - a. If no output card is installed then "no" and "CR-d" will flash and no further action can be taken. Press
 - b. If a digital RS-485 card is installed "dRLR" and "SEr" will flash. Press Here and a number will flash. Press Here address. The present address displays. Press ◀, ▲ or ▼ to change the address. Press Here address and "Full" or "in n?" will flash. Press Here address. The present mode displays. Use ▲ or ▼ to change mode. Press Here a

6.7 Output Control

Two optional outputs are available, digital output or analog output. *Table 6-5*

οርει		
dRER 55r (RS-485)	Rdr (Address)	01* to 99 (hex)
	0	Full*
	NodE	Inq
Բեօն (Analog Output)		
		HI (Electrical Limit 100*)
	L INN	Lo (Electrical Limit 0*)
	F5 (Fail Safe) (Overrange or Underrange)	HI (move to 20mA)
		LO (move to 4mA)
		Off*

* Factory Reset Default Values

The digital output is an RS-485 2 wire communication port. It has a fixed baud rate of 9600 baud, half duplex and is addressable. When this card is installed, the Hawk 3 senses the card and opens the menu choices available to the card. For detailed command sets and communication configuration, please refer to RS-485 Communications, section 7 of this manual.

The analog output is a current or voltage that represents an equivalent range of signal on the input. Analog output can be purchased as 4-20mADC out or 0-10V DC out. When installed, the Hawk 3 senses the card and opens the menu choices available to the card.

6.7.1 Setting the Limits (LIM)

The ends of the analog output range (4 & 20 or 0 & 10) can be set or 'pegged' anywhere within the displayed value of the meter.

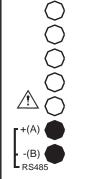
Example 1: The Hawk 3 is purchased as a standard 200 volt meter. The analog output is configured by default , HI=100.0 and LO=0. When the display reaches 100 volts, the analog output will be 20mA. When the display reaches 0 volts the analog output will be 4mA. In order to change the analog output to 20mA at 200 volts change the "HI" to 200.0

Example 2: The Hawk 3 is purchased as a process meter 4-20 mA input which displays 0-100 percent. The analog output is configured, by default, for HI=100.0 and LO=0. When the display reaches 100 percent the analog output will be 20 mA. (Because the meter is a process meter, the input should be 20mA.) When the display reaches 0 percent the analog output will be 4mA.

The limits can be moved or reversed (HI=0 and LO= 80.0). In this case when the display reads "D", the analog output will be 20mA and when the display reads "BD", the analog output will be 4mA.







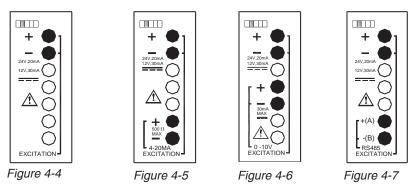
The 0-10VDC output card will generate an isolated output between 0VDC and 10VDC that is related to the input level. This relationship can be set using the menu. Linearization will also affect the relation. The factory default is when the input is at its lowest level the output is 0VDC. When the input is at the maximum rated input the output is at 10VDC.

The RS-485 card is used for communication in a network where multiple sensors (not necessarily those of Hawk 3) report back to a central host computer.

The RS-485 card is configured for 9600 baud, 8 bit, 1 stop bit, no parity, half duplex serial communication, and will respond on a polled basis only. Each Hawk 3 will respond to it's own unique address only after being requested by the host. The Hawk 3 remains a listener until asked to respond. (See section 7 of this manual for further details about using the RS-485 card.)

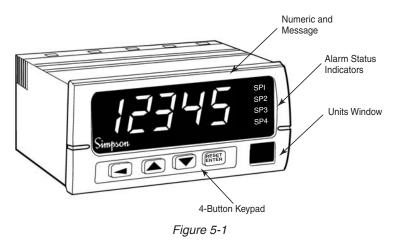


4.1 Excitation



The Excitation output card provides a factory set isolated DC voltage of either 12VDC or 24VDC. The maximum output current for the 12VDC is 50mA and 20mA for the 24VDC. Excitation is available alone or can be included with the other outputs.

DISPLAY AND KEYPAD CONTROLS



Operating the Keys 5.1

5.1.1 **Run Mode**

Enters the Program Menu

▲ = Displays the Maximum Value (if enabled). Press ▲ and hold while pressing RESET to clear maximum value.

▼ = Displays Minimum Value (if enabled). Press ▼and hold while pressing ESET to clear minimum value.

RESET = Resets Latched Relays (If any).

 \blacktriangle and ∇ = Sets Zero/Tare Value (if enabled). Also clears Minimum and Maximum values.

Program Mode 5.1.2

◀ = Enters the Edit Mode. Flashing cursor shows value to edit. (Numeric Valonly.) ues

- ▲ = Scrolls "UP" through menu.
- Scrolls "DOWN" through menu.

= Selects a menu or submenu to edit.

5.1.3 Edit Mode

I = Moves Edit Cursor to the left. Flashing cursor shows value to edit (Numeric) Values Only)

▲ = Increases Numeric Value or Scrolls "UP" through submenu.

▼ = Decreases Numeric Value or Scrolls "DOWN" through submenu.

ESET = Confirms and Saves the new setting.

5.1.4 Reset to Factory Defaults

Simultaneously press \blacktriangleleft and \blacktriangle when power is first applied to the unit.

5.1.5 Password Reset

Simultaneously press \blacktriangle and when power is first applied to the unit.

br ⊮ (Brightness) has 5 settings. The default is set to the brightest setting (5). 1. When "br ⊮" and "5" flashes, press where the set of the brightest setting (5).

2. Use ▲ or ▼ to adjust the brightness. Press

Measurement Control 6.6

	Table 6-	-4				
NERS	NERS					
	ե Բ ոք (Zero)	Off* On Hold				
	ես (Minimum/Maxmum)	Off* On				

* Factory Reset Default Values

ER-E (Zero or Null): using tare allows user to grab a running offset and zero to it. A running offset can monitor the tolerance of a value instead of the value itself, or remove some signal offset in a measurement. Once tare in enabled in the menu (Tare = ON), the device will wait until \blacktriangle and \bigtriangledown is pressed. The unit will then grab the current value and offset the display to zero. Choose "HoLd" in the tare menu to save the tare value to a more permanent location. No new tare can be taken, but the value will be saved if power fails.

NOTE: Be aware that introducing a tare value will change the setpoint thresholds and erase any previous Hi Lo readings.

- 1. Press \blacktriangleleft to enter the programming mode.
- 2. Scroll ▼ until "∩ER5" (Measure control) shows. Press
- 3. When "ER-E" and "on" flashes, press
- 4. "on" is now a fixed display. Use ▲ or ▼ to move between "on", "oFF" and "HoLd". Choose the setting you want then press

"H. Lo" (Min/Max), tracks the history of the displayed readings. This menu allows you to either enable or disable this feature.

- 1. When "H Lo" and "on" flashes, press
- 2. "on" is now displayed. Use det or Lato change the setting. Press

6.5 Display Control

	Table 6-3					
dCFF						
	ਰP (Decimal Point)	▲ and ▼ arrows move dP through 5 (4 for 3½) positions and "no dP*"				
	FrSH (Refresh)	Value - 1 to 480 updates per minute (240*)				
	bAnd	Value - 0* to 99 counts from current value.				
	եր է (Bright- ness)	▲ and ▼ arrows move LED brightness through 5 levels as indicated on display. (5* full brightness)				

* Factory Reset Default Values

dP (decimal point position): the decimal point location can serve as the magnification of a value. For Example: To display 0-200 or 2000 on a 0-20 volt meter move the decimal point to represent that scale. The display comes without decimal point enabled, Electrical Full Scale will be 20,000 counts on the display (With the exception of 5 Amps).

The decimal point should be set before setting linearization.

- 1. Press d to enter the programming mode.
- 2. Scroll ▼ until "dELL" (display control) shows. Press
- 3. When "dP" and " I2345" flashes, press
- 4. "I2345" is now a fixed display. Use ▲ or ▼ to move the decimal point as necessary. Press
- 5. Exit the programming menu by pressing ◄ until "uPdt FL5H" flashes. Exit the programming menu properly to make sure system changes will be saved. If "uPdt FL5H" does not display, changes must be re-entered and saved.

Display refresh; "Fr5H", will show the numbers of updates made. This setting ranges from 480 updates per minute (8 updates <u>per second</u>) to 1 update per minute.

1. When "F-SH" and "240" flashes, press

2. "00240" is now displayed. Use \blacktriangleleft , \blacktriangle or $\overline{\lor}$ to change the refresh rate. Press RESET .

The display banding, "bRnd" works differently. The value entered is the amount of digit movement allowed before the display is updated. With a band setting of 2, the value must move 2 counts up or down in the rightmost position to update the display.

- 1. When "bRod" and "0" flashes, press ENTER.
- 2. "00000" is now displayed. Use \blacktriangleleft , \blacktriangle or \triangledown to change the band. Press $\frac{\text{RESET}}{\text{ENTER}}$.

NOTE: "Fr5H" and "bRnd" can adjust the display response and remove "pops" and "jitters". The actual raw signal is evaluated against the setpoint and will go into alarm even if the display was set for maximum filtering and gave no indication of nearing the setpoint. Use hysteresis or delay in SP menu to slow relay action.

6. PROGRAMMING

6.1 Programming Order

The following parameter order is recommended to change the display from the default values. Parameters entered in any other order may cause unexpected results.

dP - Always change the decimal point location first, to the desired display range. The decimal point will then be in the proper position for setting setpoints or linearization. Magnifying the display from 10 to 100 is as simple as moving the decimal point.

L_L n - Linearization affects the setpoints and analog-out results. If decimal point location is changed, it will display in the wrong place for electrical input, but in the desired location for output display.

5P I – 4 – The setpoints follow the displayed results of any linearization or decimal point settings and not necessarily the electrical input.

 R_{out} - The analog-out "Hi and Lo" settings also track the display results from the above changes and not the electrical input.

6.2 General Programming Guidelines

Changes can be made while programming, unless the outputs or relay alarms are critical to operation.

- 1. Press ◀ to move in and out of the main programming.
- 2. Press▲ or ▼ to scroll to desired submenu. Press ∎ to enter a submenu. Press ◀ to scroll back to main menu.
- 3. To change a flashing parameter press and press ▲, Vor ◀. To save the change and proceed to the next change, press

NOTE: ALWAYS SAVE CHANGES! Improperly saved changes will be lost if power fails.

4. Press state after making the last change, then return to run mode by pressing
 ✓ while in main menu mode. "uPdt FLSH" will display before displaying run mode.

6.3 Programming Menu

Available menu choices depend on the operator's password rights. Use caution when changing values "on the fly" because relay changes are immediate upon exiting menus. While in local menu, RS-485 communications will halt to avoid command conflict. When in local or remote menu, relay and alarm operations are suspended. If left in menu mode the local or remote menu will "time out" in two minutes then resume normal operation.

6.4 Setpoint and Relay Control

The followng relates to setting the setpoints 1 thru 4 (if available).

SP (1-4)	UAL-C I-43	Value	
	r5₽ (Response)	HYSE H. HYSE Lo	0* to 29.9 percent
		dLRУ H, dLRУ Lo	0* to 60.00 seconds
		LECH	0* to 60.00 seconds
	RLr (Alarm)	H, _*	
		Lo.	
		oFF	

* Factory Reset Default Values

6.4.1 Setpoint Values

The Hawk 3 can be purchased with up to 4 separate relay control setpoints (SP1 – SP4). Each setpoint needs to be individually programmed and can be set to a value that corresponds to a programmed display range. To set control setpoints press \blacktriangleleft to enter programming mode.

- 1. Scroll ▲ or ▼ until the appropriate menu item "SP ! SP4" displays. Press
- 2. The display should flash between "URL" (Value) and a number. Press ENTER.
- 3. Set this number to the desired value by using \blacktriangleleft , \blacktriangle or \triangledown . Press $\mathbb{R}^{\text{RESET}}$.

NOTE: While in programming menu, all other operations are suspended.

6.4.2 Relay Settings

Once the relay control setpoints are programmed, the display will flash alternately from "dLRJ" to "r-5P". Press to stop display flashing. Relay responses can now be set. Use ▲ or ▼ to select choice: Delay, Hysteresis or Latch.

NOTE:Only one response type can be set.

- 1. **Delay**: This is the amount of time the process has to be out of spec before the relay actuates.
 - a. The display will show "d_Lo" and a number. Press ENTER
 - b. Enter the amount of delay Lo (Falling edge) time (0-60 Sec) value by using
 ◄, ▲ or ▼. Press
 - c. The display will show "d_H," and a number. Press $\frac{\text{RESET}}{\text{ENTER}}$
 - d. Enter the amount of delay Hi (Rising edge) time (0-60 Sec) by using ◀,
 ▲ or ▼. Press RESET.

2. **Hysteresis**: This is the percentage above or below the setpoint where the relay actuates.

a. The display shows "H_Lo" and a number. Press

b. Enter the % of hysteresis (0-29.9%) falling Edge by using \blacktriangleleft , \blacktriangle or \blacktriangledown . Press

c. The display shows "H_H," and a number. Press

d. Enter the % of hysteresis (0-29.9%) rising Edge by using \blacktriangleleft , \blacktriangle or \blacktriangledown . Press

- 3. Latch: This parameter sets the given relay in activation even after the alarm condition has been removed. To reset the relay press **EXER**.
 - a. The display will flash between "LECH" and a number. Press
 - b. Enter the amount of delay desired before the relay actuates (0-60 Seconds) by using ◀, ▲ or ▼. Press .
- 4. Alarm: The unit now flashes alternately between "RLr" and "H₁". The alarm condition can now be set to either above the setpoint (HI), below the setpoint "Lo" or "oFF". To set alarm to "H₁", "Lo" or "oFF", press when display flashes. Choose "H₁", "Lo" or "oFF" by using ▲ or ▼. Press .
- 5. **State**: Choose the desired relay state, Normally Energized "∩E" or De-Ener gized "∩d" when the unit is not in alarm. The unit will flash alternately between "5L" and "∩d". Press
- 6. Press \blacktriangleleft to return to main menu.
- 7. Set SP2, SP3 and SP4 as necessary and save changes.

Table 6-2 Relation between State, Alarm and Type of Relay Card Chart

Relay Card/State and Alarm Settings	Single	Double	Quad
De-Energized no alarm	NC-Com connected	NC-Com connected	NO-Com disconnected
De-Energized in alarm	NO-Com connected	NO-Com connected	NO-Com connected
Energized no alarm	NO-Com connected	NO-Com connected	NO-Com connected
Energized in alarm	NC-Com connected	NC-Com connected	NO-Com disconnected

This chart shows the relationship between the Alarm and State settings and the type of relay card used.

NC = Normally closed terminal

NO = Normally opened terminal

Com = Common terminal

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